



YOUR OPERATION DEMANDS PLANNING AND PRECISION AND CANNOT AFFORD UNNECESSARY RISK. SAFETY-KLEEN OFFERS THE EXPERTISE, EXPERIENCE AND PROTECTION YOUR BUSINESS CAN RELY ON.

Primary Metal Manufacturing companies have a unique set of needs. Only one company can deliver the heavy-duty cleaning and waste collection required, while still providing the highest level of protection for your company and the environment: **Safety-Kleen**. Trust us for all your parts washing machines and service, your used oil and paint-related waste and your metal treatment waste water collection. You can also count on us to help with OSHA, EPA or any other regulatory compliance need you have. Over 11,000 Primary Metal Manufacturing customers rely on Safety-Kleen to help them reduce costs and improve turn times. And in the process, we Make Green Work.

safety-kleen PROTECTION·CHOICES·PEOPLE
MAKE GREEN WORK

Protect your workplace, your reputation and the environment.



If you are responsible for environmental health and safety, let the environmental professionals at Safety-Kleen help. Our services can be tailored to fit the unique needs of your facility, while still ensuring that you're in full compliance with all local, state, provincial and federal regulations. Our practices provide the highest level of risk reduction in the industry, backed by our Certificate of Assurance and Indemnification.

We take financial responsibility for the services we manage for you. We protect you from future liability and give you the peace of mind of knowing that your employees, customers and the community are protected.

Choices that keep your facility clean & efficient.



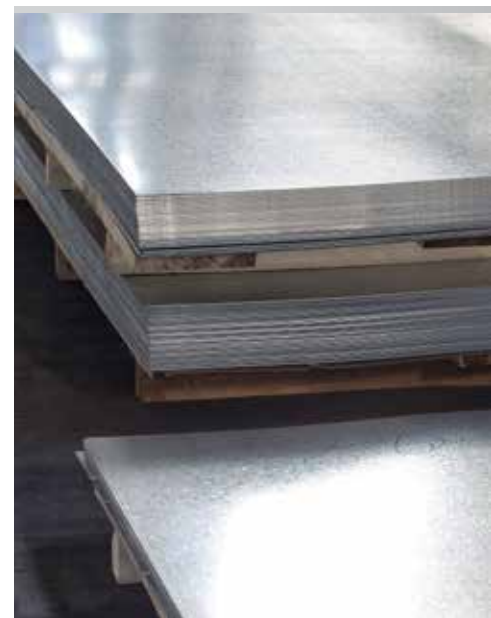
You need sustainable choices. When you manage a facility, surprises are the last thing you need. Let the environmental professionals at Safety-Kleen show you how to reduce regulatory risk and prolong the service life of your machines. Over 11,000 Primary Metal Manufacturing customers rely on us to clean parts that maintain machinery, remove their hazardous waste, and clean out their pits and water separators.

Parts Washing Solutions

Safety-Kleen's extensive range of parts cleaning equipment and technology allow us to pair the right machine and the right service with your specific cleaning needs such as to wash machine parts like gears, bearings, bushings, pumps, and shafts.



<i>Our full line of manual parts washers are available with solvent or aqueous chemistries.</i>	<i>Cleaner solvent between service visits. Reduces waste disposal needs.</i>
MANUAL	ONSITE RECYCLING



Containerized Waste

Safety-Kleen provides the proper handling, recycling, and disposal of both hazardous and non-hazardous wastes. Our certified support teams will customize a service program to remove your waste materials at your convenience, while keeping you compliant with local, state and federal regulations.



- Waste Water
- Oily Water
- Used Absorbents and Absorbent-related Waste
- Used Coolant
- Used Bulbs and Batteries
- And any other wastes generated by your facility

Vacuum Truck Services

Safety-Kleen's fleet of high-powered vacuum trucks will pump out waste water, separate oily water, and perform pit cleanouts; ensuring proper disposal of your waste.





Used Oil and Performance Plus™

Safety-Kleen is the industry leader in used oil and oil filter collection. Through our state-of-the-art re-refineries and world class processes, we produce a superior quality base oil that we use to make our Performance Plus line of lubricants.

We deliver these products through an innovative closed-loop delivery system called OilPlus™ where we collect your used oil as well as deliver new.

Introducing a full line of products that improve performance through innovation.

HYDRAULIC OIL

AW 32, AW 46, AW 68 Hydraulic Oil

HEAVY-DUTY DIESEL ENGINE OIL

10W-30 and 15W-40 CJ-4/SN

Meets or exceeds the toughest North American standards and specifications for engine protection set by API, SAE and ILSAC.



Maintenance Products

- Absorbent Mats
- Orange Hand Cleaner
- Spill Containment
- Penetrant & Lubricant
- Hand Wipes

Total Project Management

- Decontamination Services
- Underground Tank Cleaning and Maintenance
- Pumpouts
- Bulk Disposal

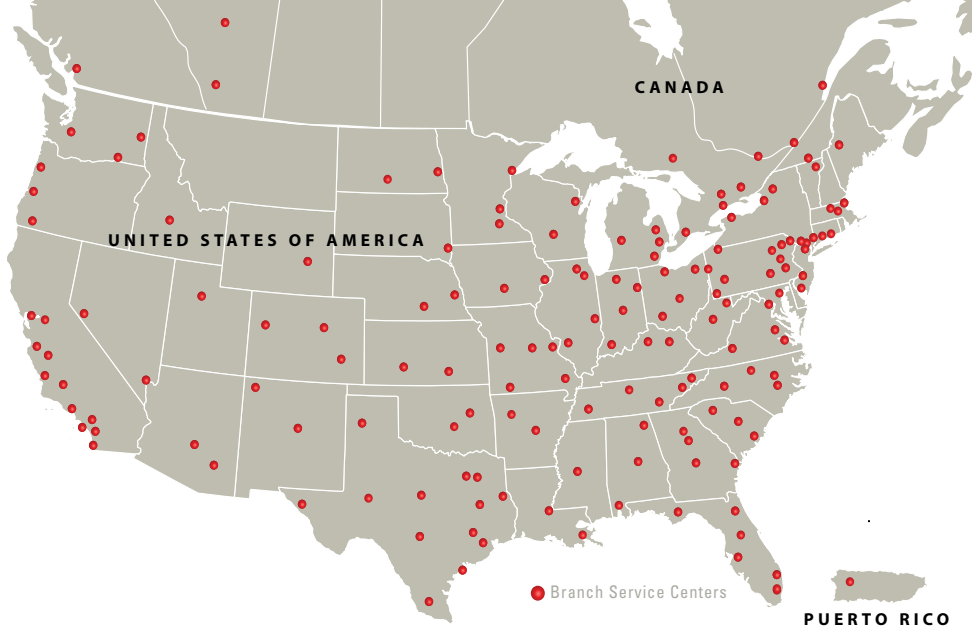


Compliance Services and Safety Data Sheets (SDS) Management

You have enough to do without worrying about changes in EPA and OSHA regulations. Safety-Kleen offers a wide variety of compliance services and compliance training with easy access to SDS documents. Safety-Kleen will help you satisfy all OSHA requirements.

Emergency Response (ER)

Through our parent company, Clean Harbors, we deliver the most effective, safe and environmentally sound options for managing environmental emergencies. Public and private companies, as well as local, state, provincial and federal government agencies, trust Clean Harbors to handle their emergency response and disaster recovery services, providing peace of mind 24/7, 365 days a year.



- Over 50 Years Experience
- North American Platform
- Centrally Controlled Compliance
- Consistent Service Excellence
- EHS Resources
- Centralized Relationship Management

No other company can offer you the protection and choices that we do. Let the people at Safety-Kleen show you how to Make Green Work.

Safety-Kleen brings more than fifty years of experience and a nationwide infrastructure to environmental services. Our centrally-controlled service is prompt, professional and non-intrusive. We have the most talented DOT, State Lead EHS, MSDS and Toxicology experts available on staff, and have developed compliance and safety training models for all service staff and operations, including OSHA, DOT and EPA training programs.

If your company is looking for efficient and environmentally responsible ways to handle cleaning and waste, call Safety-Kleen. We'll show you how to Make Green Work for you.



PARTS WASHERS



CONTAINERIZED WASTE



VAC SERVICES



USED OIL/OIL FILTER COLLECTION



LUBRICANTS

SAFETY-KLEEN.COM | (800) 669-5740 PRINTED ON RECYCLED PAPER v050917

THE SAFETY-KLEEN COMMITMENT - Our Certificate of Assurance guarantees that without fault of the customer, if a spill or accident should occur while a customer's conforming waste is in our possession, Safety-Kleen's financial strength, insurance and assets will be there to cover the clean-up costs.

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